

Legend:

- RM = Raw materials
- E = Energy
- AI = Ancillary Inputs
- em. = Emissions
- Av. Prod. = Avoided products

Assumptions:

- Reg1 = outside foreground data boundary of 3M QDEF production, so global markets have been applied
- Reg2 = inside foreground data boundary of 3M QDEF production, so US markets have been applied
- Int. Prod. = intermediate product. No transport, no packaging
- Tdef: Transport, freight, lorry, unspecified (GLO) market for | Alloc Def, U (generic road transport mix)
- Reuse1: Internal reuse in the same plant, but outside system boundaries. Modelled as external recycling.
- No pack. Packaging considered insignificant and is excluded

Most contributing processes

